



2 May 2019

Kodiak Defence Inc. is announcing a voluntary recall for the WK180C bolt carrier. This recall covers rifles produced from 21 Dec 18 – 30 Apr 19, with serial numbers ranging from **CA-0949-18** to **19CA2246**. Not all serial numbers within this range will be affected, however all affected customers are encouraged to follow the procedure below.

In an effort to improve our products, we began adding nitriding to the heat-treatment process used on our bolt carriers. This was done to enhance the long-term wear resistance of the bolt carrier, but has resulted in some bolt-carriers becoming brittle and breaking near the rear guide rod holes. At this time, we are aware of seven bolt carriers that have experienced this issue.

Any customer with a serial number in this range is encouraged to return his bolt carrier to us. Those which were nitrided will be replaced with a new one that has only been heat-treated. Those bolt carriers that were not nitrided will be returned to the customer with an inspection mark.

The previously announced upgrade for those concerned about their magnetic cocking handles is not covered under this recall, but is currently being tested. The procedure for this upgrade will be announced once the testing phase is complete.

Bolt carriers should be shipped to:

**Kodiak Defence Inc.
ATTN: BCG Recall
397 Holden Ave
Windsor, ON N8X 2W6**

The following information must be included inside the package:

- Name
- Mailing address
- Rifle serial number
- Email address

Bolt carriers that use magnetic cocking handles which are found to not be nitrided will be returned to the customer by default, unless the customer indicates that he would like to pursue the threaded-in upgrade.

Kodiak Defence is committed to the highest quality standards and we wish to apologise to our customers affected by this recall. We are proud of the firearms that we manufacture and we will continue to stand behind them.

Steve Goulet
General Manager
Kodiak Defence Inc.